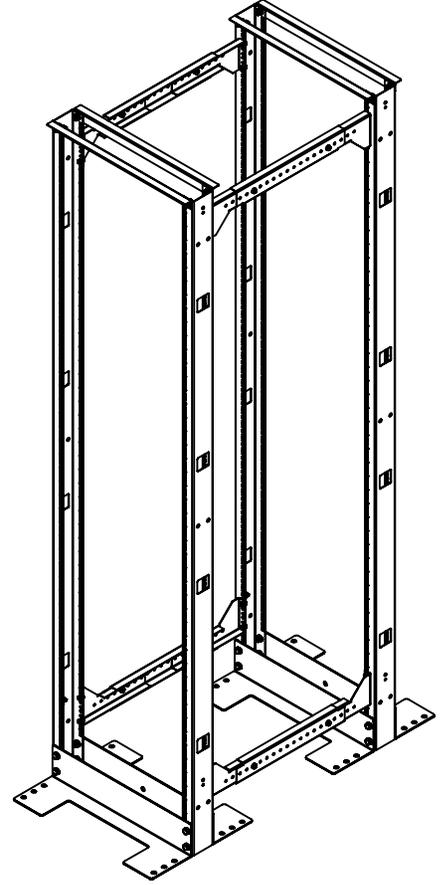


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1927-3-002-00	2-PIECE RACK CONVERSION KIT	4
2	1940-3-120-45	2-POST RACK ASSEMBLY, CAGE NUT-45U	2
3	hw-sn-005	NUT, HEX- 1/4-20, SS	16
4	hw-1006	SCREW, HEX, 1/4-20 X .500	16



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MANUFACTURING COMMENTS:

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES.
 TOLERANCES:
 FRACTIONAL: ±1/8
 ANGULAR: ±1°
 TWO PLACE DECIMAL: ±.03
 THREE PLACE DECIMAL: ±.010
 HOLE: ±.005

MATERIAL: SEE BOM
SURFACE AREA (in²): NA
FINISH ID: NA
FINISH DESCRIPTION: NA

DO NOT SCALE DRAWING

APPROVAL		DATE
DRAWN	BS	02/18/2021
DESIGN	BS	02/18/2021
ENG APPR		
MFG APPR		

LEGACY Part Number:

CLASSIFICATION:



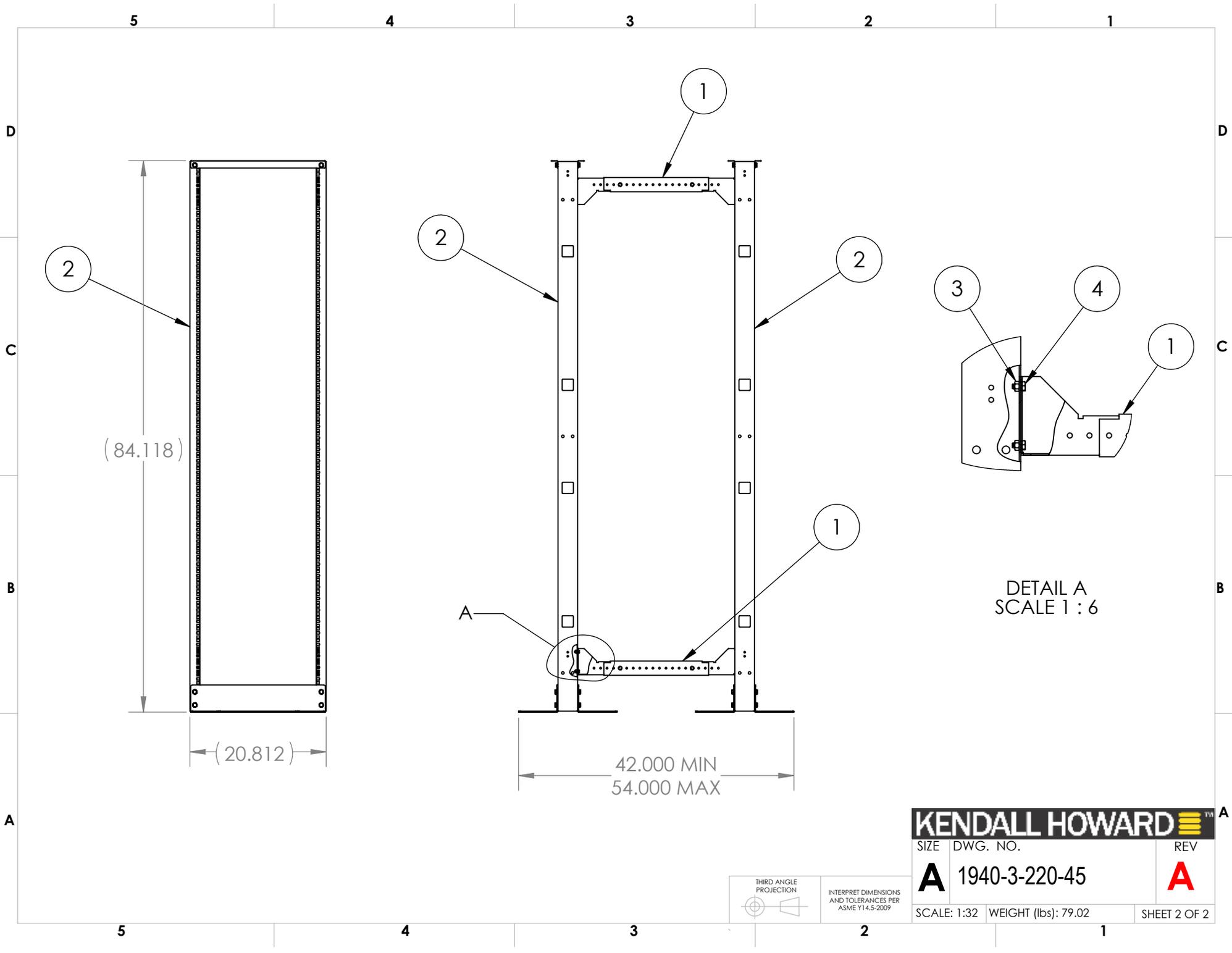
KENDALL HOWARD

TITLE:
4-POST RACK ASSEMBLY, CAGE NUT- 45U

SIZE	DWG. NO.	REV
A	1940-3-220-45	A

SCALE: 1:32 WEIGHT (lbs): 79.02 SHEET 1 OF 2

ECO No:	Description:	By:	Date:	App By:
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DETAIL A
SCALE 1 : 6

KENDALL HOWARD 

SIZE	DWG. NO.	REV
A	1940-3-220-45	A
SCALE: 1:32		WEIGHT (lbs): 79.02
		SHEET 2 OF 2

THIRD ANGLE PROJECTION 

INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009